

4 | Corrugated hoses

4.1 | Annularly corrugated hoses

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4.1 | Annularly corrugated hoses

pressureproof and versatile

The following section contains descriptions of the most common types of hose. The two features that characterise the hoses are the version and the corrugation:

	Geometric	Designation
	dimension	
Version:	Wall thickness	medium / heavy
Corrugation:	Length of corrugation	narrow / medium / wide

Note that pressure resistance increases both with wall thickness and corrugation length. Flexibility, on the other hand, falls with both increasing corrugation length and wall thickness.

The technical detail tables are preceded by a description of the hose type. If you cannot find "your" hose, please contact us. Witzenmann produces a multitude of hose types. The hose for your application will certainly be among them.

Operating pressure

The operating pressures in the following tables that are applicable to stainless steel contain two pressure values:

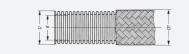
1) Permissible operating pressure Pzul at 20 °C for static loading without movement with a bursting safety factor of 3 (SF 3).

2) Nominal pressure level as defined in DIN EN ISO 10380: maximum permissible pressure as defined in DIN EN ISO 10380 rounded to the associated pressure level. The maximum permissible pressure includes a bursting safety factor of 4 (SF 4) and an average flexibility of 10,000 load cycles in the U-bend (see Section 3).

At higher operating temperatures, the reduction factor given on page 245 applies to the two pressure values.

4.1 | Annularly corrugated hoses, stainless steel Type RS 331 (up to DN 100), Type RS 330 (from DN 125)

medium version, normal corrugation



Construction:

Annularly corrugated all-metal hose made of butt-welded tube with or without braiding.

Versions:

- RS ... S00 without braiding
- RS ...**S12** with single stainless steel wire braiding

Type tests:

The hose type is tested in accordance with DIN EN ISO 10380.

Material of hose:

stainless austenitic steel to DIN EN ISO 10088-2, bright

- standard: material no. 1.4404 comparable with AISI 316 L
- standard: material no. 1.4541 comparable with AISI 321
- other materials:
 e.g. material no. 1.4571
 comparable with AISI 316 Ti on request

Material of braiding:

stainless austenitic steel

- material no. 1.4301 comparable with AISI 304
- material no. 1.4571 comparable with AISI 316Ti on request



(HYDRA)

Temperature range:

-270 °C up to max. 600 °C (only for the hose)

Operating pressure:

The following tables with technical data of metal hoses contain two pressure values. Please refer to the general information on page 50. SF = Bursting Safety Factor (3 or 4)

Connection fittings:

- flanges
- threaded connections
- welding ends
- customized connections on request

Approvals:

see page 16 - 17

Production lengths:

- DN 4 5 30 m
- DN 6-50 10 100 m
- DN 65-100 20 m
- DN 125-150 10 m

4.1 | Annularly corrugated hoses, stainless steel

(HYDRA)

Type RS 331

medium version, normal corrugation

DN	Туре	Inside diameter	Outside diameter	Permissible deviation	Minimum bending radius* one bending process	Nominal bending radius** frequent bending	Perm. static operating pressure at 20 °C SF 3	Nominal pressure DIN EN ISO 10380 SF 4	Weight. approx.
-	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-	-
-	-	mm	mm	mm	mm	mm	bar	PN	kg/m
4	RS331S00 RS331S12	4.2	7.1 8.2	±0.1	15 25	80	40 135	40 100	0.06 0.11
6	RS331S00 RS331S12	6.2	9.7 10.8		15 25	80	25 200	25 150	0.08 0.14
8	RS331S00 RS331S12	8.3	12.3 13.7		16 32	120	20 180	20 100	0.10 0.21
10	RS331S00 RS331S12	10.2	14.3 15.7	±0.2	18 38	130	16 140	16 100	0.11 0.23
12	RS331S00 RS331S12	12.2	16.8 18.2		20 45	140	12 85	10 65	0.12 0.25
16	RS331S00 RS331S12	16.2	21.7 23.3		28 58	160	8 90	6 65	0.19 0.40
20	RS331S00 RS331S12	20.2	26.7 28.3		32 70	170	5 55	4 40	0.27 0.49
25	RS331S00 RS331S12	25.5	32.2 34.2	±0.3	40 85	190	4 65	4 50	0.38 0.79
32	RS331S00 RS331S12	34.2	41.0 43.0		50 105	260	3 35	2.5 25	0.49 0.96
40	RS331S00 RS331S12	40.1	49.7 52.0		60 130	300	2.5 60	2.5 40	0.77 1.46
50	RS331S00 RS331S12	50.4	60.3 62.6	±0.4	70 160	320	1.5 35	0.5 25	0.91 1.67
65	RS331S00 RS331S12	65.3	78.0 81.2	10.4	115 200	460	1 40	0.5 25	1.51 2.88

* Minimum bending radius \leq DIN EN ISO 10380 Type 1/2

** Nominal bending radius ≤ DIN EN ISO 10380 Type 1

Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

2. Type of connection fitting, material

3. Operating conditions, refer to Inquiry Specification, page 47

4.1 | Annularly corrugated hoses, stainless steel Type RS 331 (up to DN 100), Type RS 330 (from DN 125)

medium version, normal corrugation

DN	Туре	Inside diameter	Outside diameter	Permissible deviation	Minimum bending radius one bending process	Nominal bending radius frequent bending	Perm. static operating pressure at 20 °C SF 3	Nominal pressure DIN EN ISO 10380 SF 4	Weight. approx.
-	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-	-
-	-	mm	mm	mm	mm	mm	bar	PN	kg/m
80	RS331S00 RS331S12	80.2	94.8 98.0	+0.5	130 240	660	2 35	0.5 16	2.28 4.08
100	RS331S00 RS331S12	100.0	116.2 119.4	10.5	160 290	750	1.5 25	0.5 10	2.53 4.54
125	RS330S00 RS330S12	126.2	145.0 148.2	± 0.6	350	1000	0.8 15	0.5 6	2.68 5.25
150	RS330S00 RS330S12	151.6	171.0 174.2	± 1.4	400	1250	0.5 10	0.5 6	3.41 6.48

Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

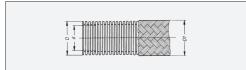
2. Type of connection fitting, material



4.1 Annularly corrugated hoses, stainless steel Type RS 321



medium version, narrow corrugation / highly flexible



Construction:

Annularly corrugated all-metal hose made of butt-welded tube with or without braiding.

Versions:

- RS ... S00 without braiding
- RS ... S12 with single stainless steel wire braiding

Type tests:

The hose type is tested in accordance with **DIN EN ISO 10380.**

Material of hose:

stainless austenitic steel to DIN EN ISO 10088-2, bright

- standard: material no. 1.4404 comparable with AISI 316 L
- standard: material no. 1.4541 comparable with AISI 321
- other materials: e.g. material no. 1.4571 comparable with AISI 316Ti on request

Material of braiding:

- material no. 1.4301 comparable with AISI 304
- material no. 1.4571 comparable with AISI 316Ti on request



-270 °C up to max. 600 °C (only for the hose)

Operating pressure:

The following tables with technical data of metal hoses contain two pressure values. Please refer to the general information on page 50.

SF = Bursting Safety Factor (3 or 4)

Connection fittings:

- flanges
- threaded connections
- welding ends
- customized connections on request

Production lengths:

- DN 6-32 10 – 70 m
- DN 40-50 20 m
- 7 m • DN 65-100

4.1 Annularly corrugated hoses, stainless steel Type RS 321

medium version, narrow corrugation / highly flexible

DN	Туре	Inside diameter	Outside diameter	Permissible deviation	Minimum bending radius one bending process	Nominal bending radius frequent bending	Perm. static operating pressure at 20 °C SF 3	Nominal pressure DIN EN ISO 10380 SF 4	Weight. approx.
-	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-	-
-	-	mm	mm	mm	mm	mm	bar	PN	kg/m
6	RS321S00 RS321S12	6.1	9.9 11.0		20 25	70	20 150	20 100	0.10 0.17
8	RS321S00 RS321S12	8.2	12.5 13.9		25 30	80	16 150	16 100	0.14 0.25
10	RS321S00 RS321S12	10.1	14.4 15.8	±0.2	30 35	90	10 130	10 65	0.14 0.26
12	RS321S00 RS321S12	12.4	17.1 18.5		35 40	100	8 90	6 50	0.17 0.30
16	RS321S00 RS321S12	16.2	22.0 23.6		40 50	110	6 65	6 50	0.26 0.46
20	RS321S00 RS321S12	20.2	26.7 28.4		50 55	130	4 40	4 40	0.31 0.53
25	RS321S00 RS321S12	25.1	32.2 34.2	±0.3	60 65	150	5 65	4 40	0.49 0.90
32	RS321S00 RS321S12	34.2	41.0 43.0		70 75	200	2.5 45	2.5 20	0.50 0.97
40	RS321S00 RS321S12	40.0	49.8 52.1	±0.4	80 90	210	2 40	0.5 20	1.13 1.81
50	RS321S00 RS321S12	50.1	60.5 62.8		100 110	240	1 30	0.5 16	1.34 2.10
65	RS321S00 RS321S12	65.0	78.2 81.4	±0.5	145 200	280	1.5 30	0.5 16	1.96 3.33
80	RS321S00 RS321S12	80.0	95.0 98.2		200 240	400	2.0 25	0.5 10	3.12 4.92
100	RS321S00 RS321S12	99.4	116.8 120.0	± 0.6	240 290	500	1.5 20	0.5 6	3.70 5.71

Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

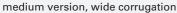
2. Type of connection fitting, material

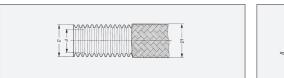


4.1 Annularly corrugated hoses, stainless steel



Type RS 341





Construction:

Annularly corrugated all-metal hose made of butt-welded tube with or without braiding.

Versions:

 RS 341S00 without braiding • RS 341S12 with single stainless steel wire braiding

Type tests:

The hose type is tested in accordance with **DIN EN ISO 10380.**

Material of hose:

stainless austenitic steel to DIN EN ISO 10088-2, bright

- Standard: material no. 1.4404 comparable with AISI 316 L
- Standard: material no. 1.4541 comparable with AISI 321
- Other materials: e.g. material no. 1.4571 comparable with AISI 316Ti on request

Material of braiding:

• material no. 1.4301 comparable with AISI 304

Temperature range:

-270 °C up to max. 600 °C (only for the hose)

Operating temperature:

At higher operating temperatures, different reduction factors apply depending on the material -> see page 245.

Operating pressure:

The following tables with technical data of metal hoses contain two pressure values. Please refer to the general information on page 50.

SF = Bursting Safety Factor (3 or 4)

Connection fittings:

In addition to the common types and versions, there are special connections, e.g. for building service equipment.

Production lengths:

• DN 6-8	10 m
• DN 10-50	10 – 100 m
DNI OF 400	0.5

6,5 m • DN 65-100

4.1 Annularly corrugated hoses, stainless steel Type RS 341

medium version, wide corrugation

DN	Туре	Inside diameter	Outside diameter	Permissible deviation	Minimum bending radius one bending process	Nominal bending radius frequent bending	Perm. static operating pressure at 20 °C SF 3	Nominal pressure DIN EN ISO 10380 SF 4	Weight. approx.
-	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-	-
-	-	mm	mm	mm	mm	mm	bar	PN	kg/m
6	RS341S00 RS341S12	6.3	9.5 10.6		11 25	110	65 175	65 100	0.05 0.12
8	RS341S00 RS341S12	8.5	8.5 12.0 13.4		15 32	130	35 150	25 100	0.07 0.18
10	RS341S00 RS341S12	10.3	14.1 15.5		18 38	150	16 105	16 65	0.09 0.20
12	RS341S00 RS341S12	12.5	16.5 18.0	±0.2	20 45	165	18 80	16 65	0.10 0.23
16	RS341S00 RS341S12	16.3	21.4 23.0	±0.3	25 58	195	13 80	10 65	0.15 0.36
20	RS341S00 RS341S12	20.7	26.5 28.1	±0.3	30 70	225	20 55	20 40	0.31 0.54
25	RS341S00 RS341S12	25.8	31.7 33.7	±0.4	35 85	260	16 60	16 50	0.39 0.80
32	RS341S00 RS341S12	34.6	41.0 43.0		40 105	300	2.5 35	2.5 25	0.36 0.82
40	RS341S00 RS341S12	40.5	49.5 51.5	±0.5	50 130	340	3 50	2.5 40	0.57 1.26
50	RS341S00 RS341S12	50.8	60.2 62.5		60 160	390	2.5 35	2.5 25	0.71 1.47
65	RS341S00 RS341S12	65.7	77.7 80.9	± 0.4	75 200	460	4 40	4 25	1.07 2.44
80	RS341S00 RS341S12	80.6	94.2 97.4	± 0.5	90 240	660	4 40	4 25	1.72 3.52
100	RS341S00 RS341S12	100.4	115.0 118.2	± 0.6	110 290	750	3 20	2.5 16	1.95 3.94

Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

2. Type of connection fitting, material



4.1 | Annularly corrugated hoses, stainless steel Type RS 531 (DN 5 - 16), Type RS 430 (DN 20 - 300)



4.1 | Annularly corrugated hoses, stainless steel Type RS 531

heavy version, normal corrugation

DN	Туре	Inside diameter	Outside diameter	Permissible deviation	Minimum bending radius one bending process	Nominal bending radius frequent bending	Perm. static operating pressure at 20 °C SF 3	Nominal pressure DIN EN ISO 10380 SF 4	Weight. approx.
-	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-	-
-	-	mm	mm	mm	mm	mm	bar	PN	kg/m
	RS531S00		9.1		15		32	25	0.10
5	RS531S12	2 5.3 10.2		25	100	250	200	0.16	
	RS531S22		11.3		35		380	200	0.22
	RS531S00		10.2		15		50	50	0.12
6	6 RS531S12 6.	6.2	11.6	±0.2	25	110	300	200	0.23
	RS531S22	2	13.0		40		400	250	0.33
	RS531S00		12.9		20		50	50	0.20
8	RS531S12	8.0	14.5		32	130	250	200	0.35
	RS531S22		16.1		50		380	250	0.49
	RS531S00		15.9		25		35	25	0.29
10	RS531S12	10.0	17.5		38	150	240	150	0.48
	RS531S22		19.1		60		300	200	0.66
	RS531S00		18.7		30		32	25	0.41
12	RS531S12	12.1	20.3	±0.3	45	165	185	100	0.62
	RS531S22		21.9		70		315	200	0.82
	RS531S00		23.8		40		20	20	0.55
16	RS531S12	16.1	25.8		58	195	190	150	0.92
	RS531S22		27.8		90		280	200	1.29

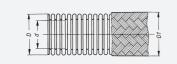
Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

2. Type of connection fitting, material

3. Operating conditions, refer to Inquiry Specification, page 47

heavy version, normal corrugation



Construction:

Annularly corrugated all-metal hose made of butt-welded tube with or without braiding.

Versions:

• RS ... S00 without braiding

- RS ...S12 with single stainless steel wire braiding
- RS ... **S22** with double stainless steel braiding
- RS ... **S42** with single stainless steel braided braid
- RS ... **S52** with double stainless steel braided braid
- RS ... **S92** with double stainless steel braiding of special design

Type tests:

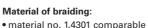
The hose type is tested in accordance with DIN EN ISO 10380.

Material of hose:

stainless austenitic steel to DIN EN ISO 10088-2, bright

- Standard: material no. 1.4404 comparable with AISI 316 L (< DN 150)
- Standard: material no. 1.4541 comparable with AISI 321
- Other materials:
- e.g. material no. 1.4571
- comparable with AISI 316Ti on request





- material no. 1.4301 comparable with AISI 304
- material no. 1.4306 comparable with AISI 304 L (knurled braiding DN 150–300)
- material no. 1.4571 comparable with AISI 316Ti on request

Temperature range:

-270 °C up to max. 600 °C (only for the hose)

Operating pressure:

The following tables with technical data of metal hoses contain two pressure values. Please refer to the general information on page 50.

SF = Bursting Safety Factor (3 or 4)

Connection fittings:

- flanges
- threaded connections
- welding ends
- high-pressure type connection fittings
- customized connections on request

Production lengths:

- DN 5-16 10 100 m
- DN 20-125 10 m
- DN 150-300 3 m

(HYDRA)

4.1 | Annularly corrugated hoses, stainless steel

(HYDRA)

Type RS 430

heavy version, normal corrugation

DN	Туре	Inside diameter	Outside diameter	Permissible deviation	Minimum bending radius* one bending process	Nominal bending radius** frequent bending	Perm. static operating pressure at 20 °C SF 3	Nominal pressure DIN EN ISO 10380 SF 4	Weight. approx.
-	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-	-
-	-	mm	mm	mm	mm	mm	bar	PN	kg/m
	RS430S00		29.2 45		45		8	6	0.54
20	RS430S12	20.2	31.2		70	285	125	65	0.93
	RS430S22		33.2		70		165	100	1.32
	RS430S00		34.2		50	-	6	6	0.65
25	RS430S12	25.2	36.2	±0.3	85	325	80	50	1.07
	RS430S22		38.2		85		135	100	1.49
	RS430S00		42.7		60		4	4	0.77
32	RS430S12	33.7	45.0		105	380	85	65	1.41
	RS430S22		47.2		105		100	65	2.05
	RS430S00		55.0		75	430	2.5	2.5	1.37
40	RS430S12	40.0	57.3		130		50	40	2.09
	RS430S22		59.5		130		75	65	2.82
	RS430S00		65.0		90		3	2.5	1.61
50	RS430S12	50.0	68.2	±0.4	160	490	65	50	2.91
	RS430S22		71.3		160		65	65	4.21
	RS430S00		81.0		110		2	0.5	2.06
65	RS430S12	65.0	84.2		200	580	40	25	3.46
	RS430S22		87.3		200		60	50	4.86
	RS430S00		98.3		135		1.5	0.5	2.82
80	RS430S12	79.8	101.5		240	800	40	16	4.65
	RS430S22		104.6	±0.5	240		60	25	6.48
	RS430S00		117.8		160		1.5	0.5	3.59
100	RS430S12	99.8	121.0		290	1000	35	10	5.97
	RS430S22		124.1		290		60	16	8.35

* Minimum bending radius < DIN EN ISO 10380 Type 1/2

** Nominal bending radius DIN EN ISO 10380 Type 2

Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

2. Type of connection fitting, material

3. Operating conditions, refer to Inquiry Specification, page 47

4.1 | Annularly corrugated hoses, stainless steel Type RS 430

heavy version, normal corrugation

DN	Туре	Inside diameter	Outside diameter	Permissible deviation	Minimum bending radius one bending process	Nominal bending radius frequent bending	Perm. static operating pressure at 20 °C SF 3	Nominal pressure DIN EN ISO 10380 SF 4	Weight. approx.
	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-	-
-	-	mm	mm	mm	mm	mm	bar	PN	kg/m
-									
	RS430S00		146.0				1	0.5	5.23
125	RS430S12	125.6	149.2	± 0.6	350	1250	25	10	7.80
	RS430S22		152.4				45	16	10.40
	RS430S00		177.4				0.2	-	4.97
	RS430S12		180.6				10	6	8.10
150	RS430S42	151.9	181.4	± 1.4	400	800	15	10	8.37
	RS430S22		183.7				17	10	11.20
	RS430S92		184.6				25	16	11.90
	RS430S00		231.4				0.2	-	7.92
	RS430S12		234.4				8	6	11.90
200	RS430S42	202.2	236.9		520	1100	13	10	12.5
200	RS430S22	202.2	237.1		520	1100	15	10	15.90
	RS430S92		239.7				16	16	16.50
	RS430S52		242.4	+1.6			16	16	17.3
	RS430S00		284.2	1.0			0.2	-	13.0
250	RS430S42	248.4	289.7		620	1350	8	6	18.10
	RS430S52		295.2	-			15	10	23.40
	RS430S00		335.8				0.1	-	17.20
300	RS430S42	298.6	341.3		1000	1600	5	4	23.10
	RS430S52		346.8				9	6	29.10

Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

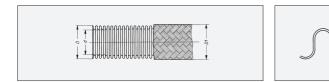
2. Type of connection fitting, material



4.1 | Annularly corrugated hoses of bronze Type RZ 331



medium version, normal corrugation



Construction:

Annularly corrugated all-metal hose made of butt-welded tube with or without braiding.

Versions:

- RZ 331S00 without braiding
- RZ 331S13 with single bronze wire braiding

Material of hose:

- bronze to DIN 1791
- material no. 2.1010 (CuSn 2)

Material of braiding:

 bronze wire, bright, material no. 2.1016 (CuSn 4) or CW450K, DIN EN 1652

Temperature range:

-196 °C up to max. 250 °C (only for the hose)

Operating pressure:

The permissible operating pressure stated in the table applies to static pressure and movement loading at +20 °C. For reduction factors for higher operating temperature -> see page 251.

Exposure to dynamic stresses caused by movement or pressure necessitates a special design. Please contact us if this applies to you.

Connection fittings:

to customer specification

Production lengths:

- DN 8-25 10 – 50 m 10 – 30 m • DN 32
- DN 40-50 8 m

4.1 | Annularly corrugated hoses of bronze Type RZ 331

medium version, normal corrugation

DN	Туре	Inside diameter	Outside diameter	Maximum deviation	Minimum bending radius one bending process	Nominal bending radius frequent bending	Permissible operating pressure at 20 °C SF 3	Weight. approx.
-	-	d	D, D1	d, D, D1	r _{min}	r _n	P _{zul}	-
-	-	mm	mm	mm	mm	mm	bar	kg/m
8	RZ331S00 RZ331S13	8.6	12.6 14.0		16 32	90	6 75	0.11 0.23
10	RZ331S00 RZ331S13	10.7	15.1 16.5		18 38	130	6 50	0.13 0.27
12	RZ331S00 RZ331S13	12.7	17.7 19.1	±0.2	20 45	150	4 40	0.14 0.31
16	RZ331S00 RZ331S13	16.7	22.2 23.6		28 58	170	4 40	0.24 0.47
20	RZ331S00 RZ331S13	20.6	27.1 28.5		32 70	200	4 35	0.44 0.71
25	RZ331S00 RZ331S13	25.6	33.2 35.5		40 85	230	2.5 35	0.46 0.97
32	RZ331S00 RZ331S13	32.6	42.0 44.3	±0.3	50 105	260	2.5 35	0.72 1.43
40	RZ331S00 RZ331S13	40.5	51.5 53.8		60 130	310	1.6 28	0.95 1.83
50	RZ331S00 RZ331S13	50.5	63.0 66.2	±0.4	70 160	360	1.6 30	1.35 2.77

Please quote when ordering:

1. Type of hose, material, nominal diameter (DN), nominal length (NL)

2. Type of connection fitting, material



